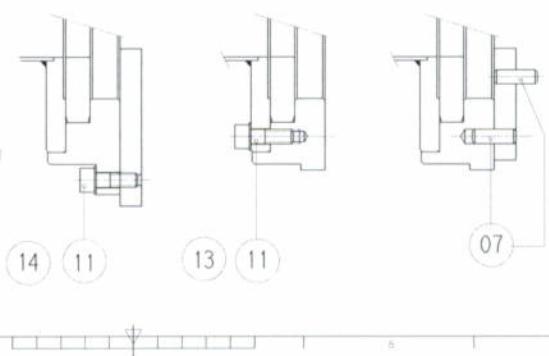


NOTA D'UTILISATION

NOTA 2 : PEINDRE LES TETES DES VIS REP. 010 EN ROUGE.

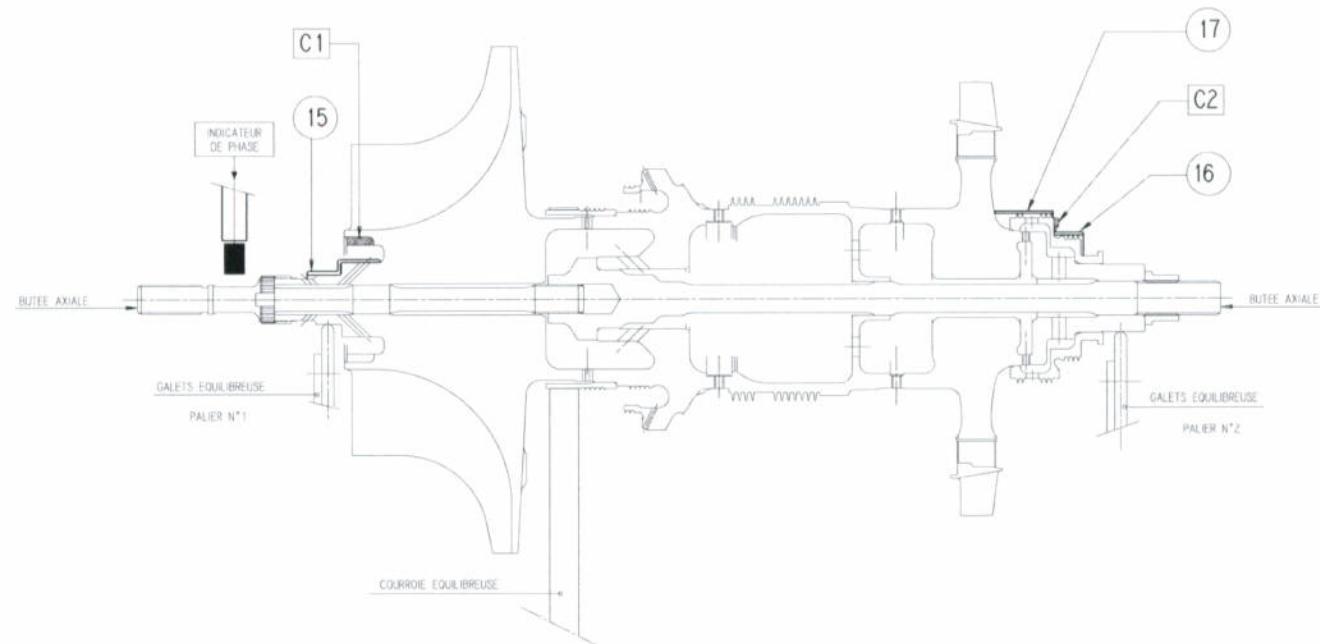


MODIFICATIONS: INDEX:
PLAN REPAIR CAR-ADJUST UTS REP-05-15-16-17-18 SCFT-A EVOLUTION P PEGOL GRAN A

50	1. COFFRET DE RANGEMENT	BOÎTE VÉRIN	A LA DEMANDE
18	2. VIS CH. M6-30	510	
17	1. PROTECTEUR	TOLE NOIRE EP. 1	PENTRATE
16	1. PROTECTEUR	TOLE NOIRE EP. 1	PENTRATE
15	1. PROTECTION	/0171A	SKYD. ANOD. NOIR
14	2. RONDELLE ZU. 296	510	
13	5. RONDELLE M6. 296	510	
12	15. RONDELLE M6. 296	510	
11	6. VIS CH. M6-10	510	
10	15. VIS HEXAGONALE M6. 14	1M	98Z/005724
09	1. VIS ZNK. M6. 40	510	
08	2. VIS CH. M6-12	510	
07	4. FILS. 140-18	N.M.	3300600719
06			
05	1. ALÉ	50204	PENTRATE
04	1. CLASIQUE ARRIÈRE	2502045	VORP. DÉTAR
03	1. CLASIQUE AVANT	250204	PENTRATE
02	1. CLAVAGE	50204	PENTRATE
01	1. CALÉ	50204	PENTRATE

ITEM	QUANTITY	DESCRIPTION	MANUFACTURER	DATE	
1	1	DESIGN: PARIS 304 AEROF. 1/A (24-11-1970)	WILHELE, PARIS COLENE D	INTERPRETATION DES DESIGNS, AERON. INTERPRETATION OF DRAWINGS AS PER ST 2180	DATE
2	1	MACHINERY/COMPONENT	DESIGNATION PIECE/DESCRIPTION	IN PROCESS, PART NUMBER MACH. 304	DATE
3	1	MANUFACTURER	CODE NUMBER	MANUFACTURER	DATE
DESIGNATION OUTLINE:					DATE
MONTAGE D'EQUILIBRAGE					DATE
TOOL NAME					DATE
DESSIN ETAT: LA PROPRIETE DE LA SOCIETE TURBOMECA NE PEUT ETRE COMPTEROU NI REPRODUIT SANS SON AUTORISATION.					DATE
THIS DRAWING IS THE PROPERTY OF TURBOMECA AND MAY NOT BE COPIED OR REPRODUCED WITHOUT EXPRESS AUTHORIZATION.					DATE
TOURILLE SALIN					DATE: 1981.12.01 BY: J. J. JONES
 Turbomeca					MANUFACTURER SOCIETE TURBOMECA DATE: 1981.12.01
  		ITEM NO. A.1	800 C5 525 00	MANUFACTURER SOCIETE TURBOMECA DATE: 1981.12.01	

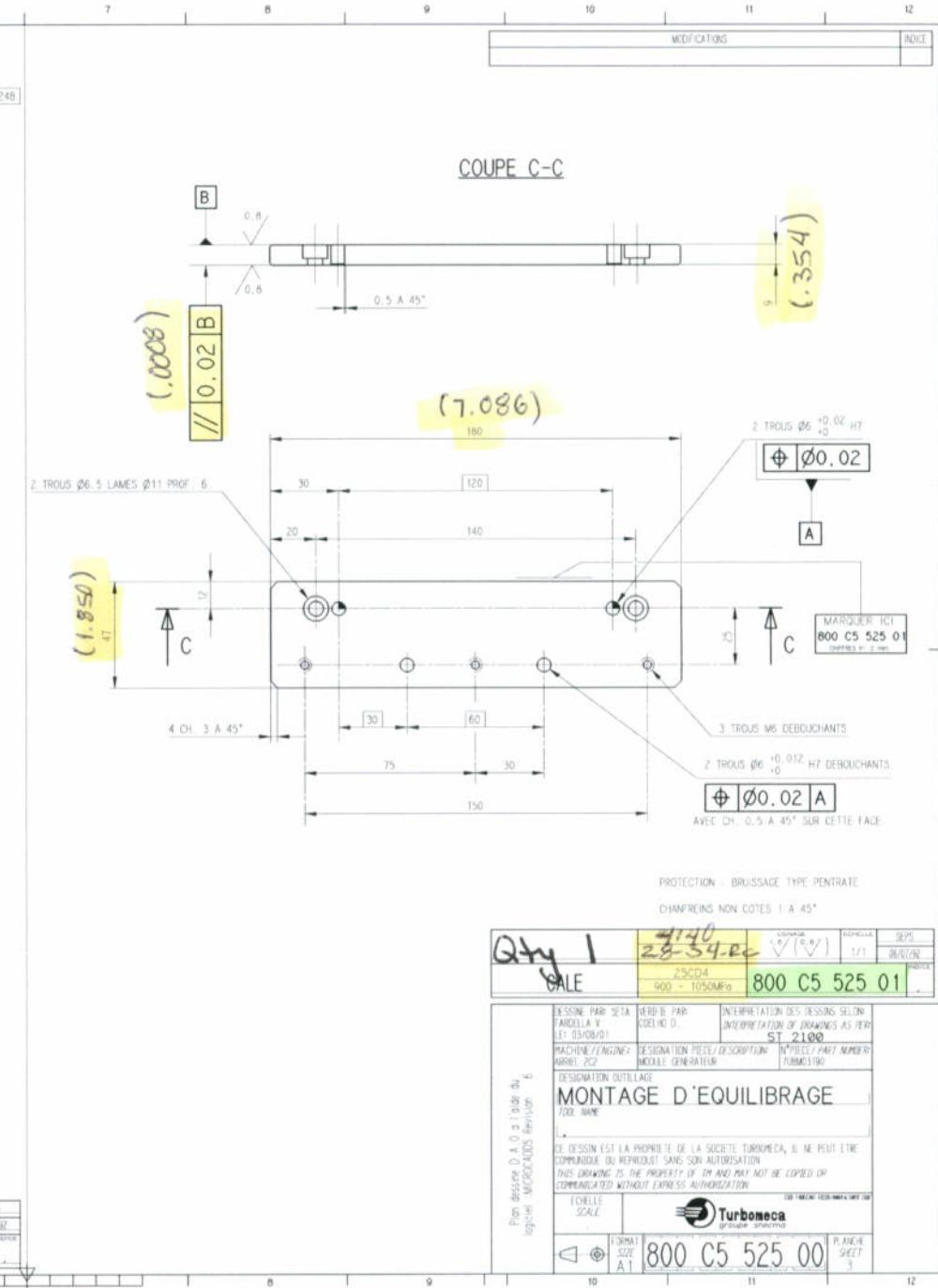
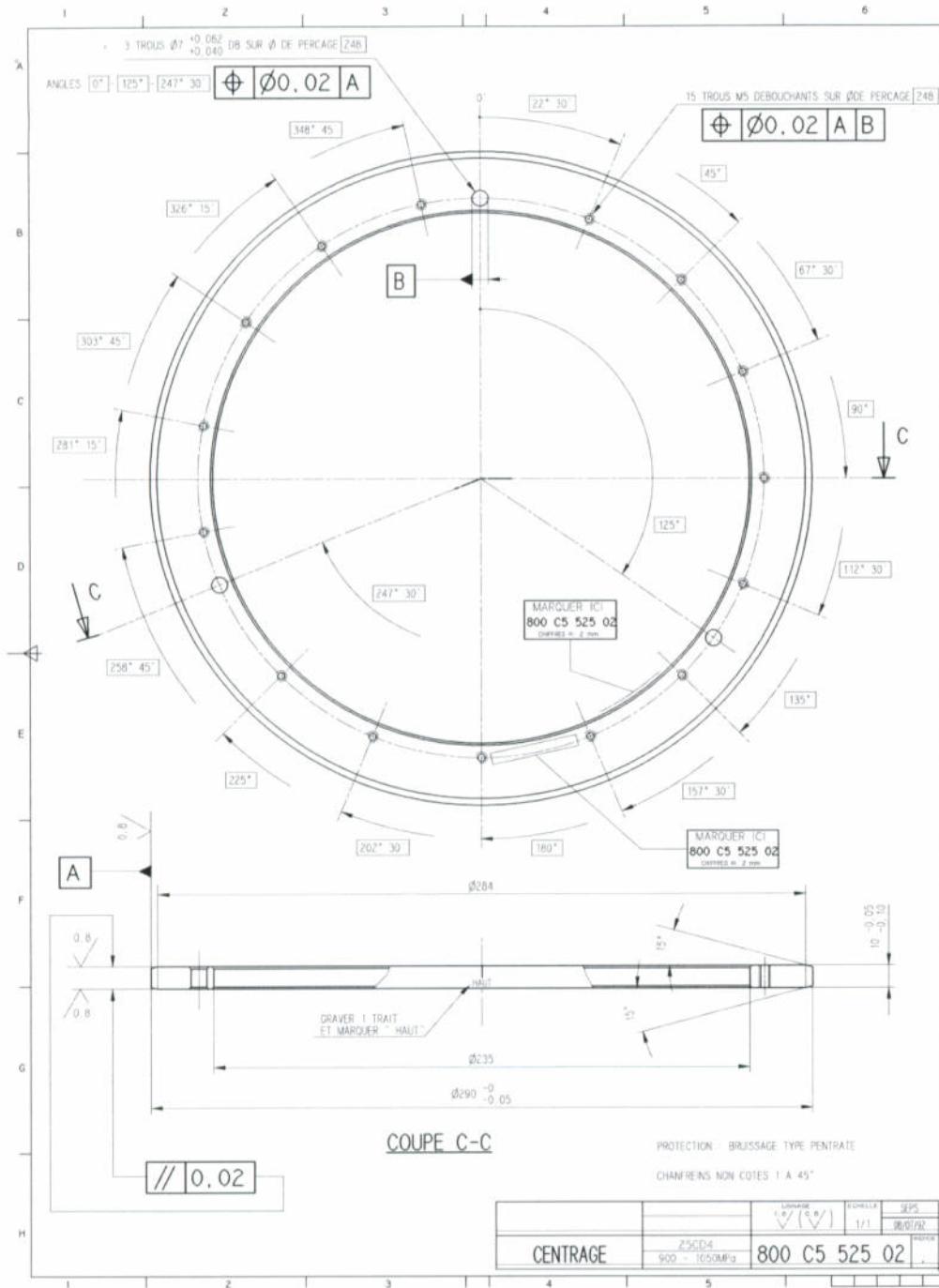
EQUILIBRAGE DYNAMIQUE DE L'ENSEMBLE MOBILE GENERATEUR NU.

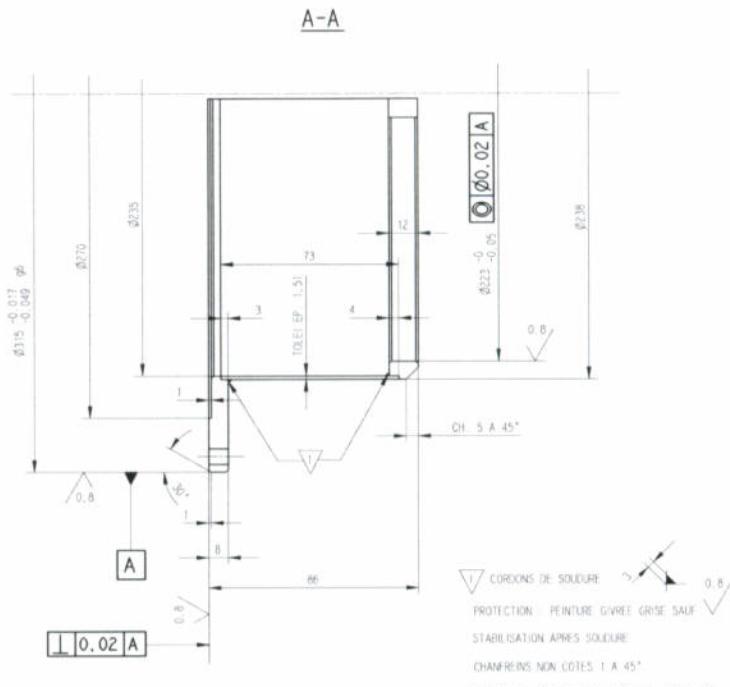
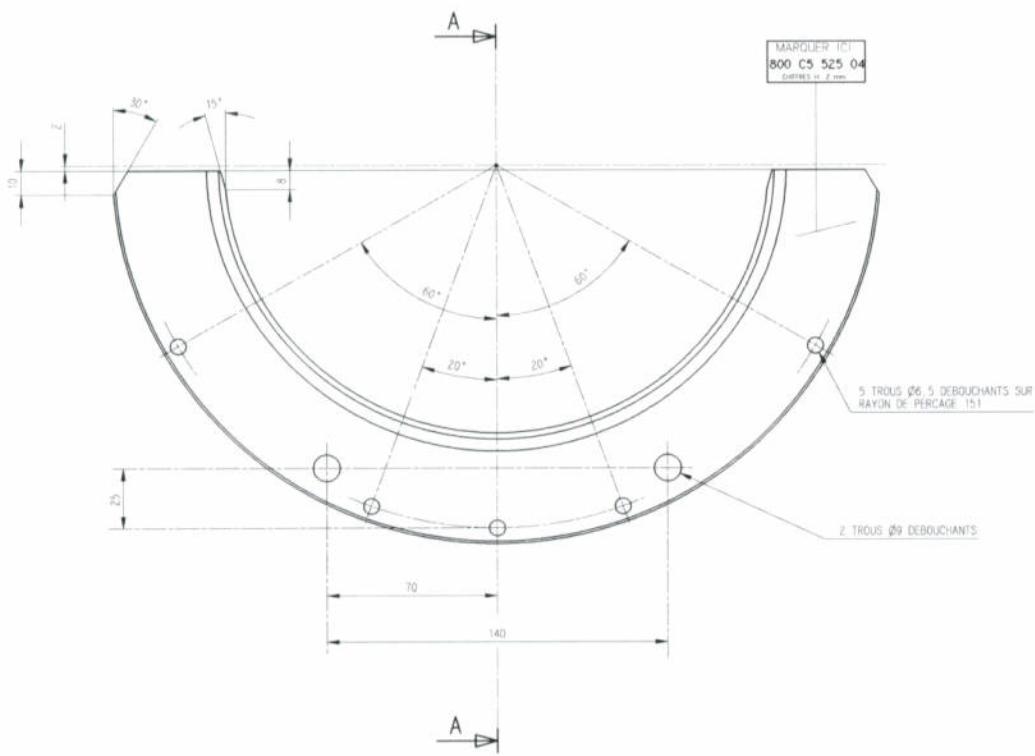


NOTA 3 : LORS DU MEULAGE DES CORDONS D'EQUILIBRAGE C1 ET C2 DE L'ENSEMBLE MOBILE GENERATEUR NU.
UTILISER LES PROTECTEURS REP. 15 - 16 - 17.

DESSINÉ PAR SETA FARDELLA (LE 03/08/01)	VERIFIÉ PAR COLIN D	INTERPRÉTATION DES DESSINS SELON ST 2100
MACHINE / ENGIN / ARTEL PC		DESIGNATION PIÈCE / DESCRIPTION N°PIÈCE / PART NUMBER TOMATO 010
DESIGNATION OUTILAGE TOOL NAME		
MONTAGE D'EQUILIBRAGE		
CE DESSIN EST LA PROPRIÉTÉ DE LA SOCIÉTÉ TURBOMECA, IL NE PEUT ÊTRE COMMUNIQUÉ OU REPRODUIT SANS SON AUTORISATION THIS DRAWING IS THE PROPERTY OF TM AND MAY NOT BE COPIED OR COMMUNICATED WITHOUT EXPRESS AUTHORIZATION		
ÉCHELLE SCALE 1/1	Turbomeca groupe sncm	
FORMAT SIZE A1	800 05 525 00	PLANCHE SHEET 2

Plan dessin D.A.O. à l'échelle du
lignier MC200A5 Révision : 6





Technical Drawing Details:

- Section A:** Shows a cross-section (COUPE C-C) with dimensions: 20, 20, 35, 41, 0.6, 0.6, and a tolerance of // 0.02 B. A note (1.614) is highlighted in yellow.
- Section B:** Shows a side view with a note (1.945) highlighting a dimension of 24.
- Section C:** Shows a side view with a note (1.494) highlighting a dimension of 30.
- Section D:** Shows a top view with dimensions 180, 120, 140, 30, 20, 45, 20, 150, 75, 30, 30, 60, 30, 150, 4 CH, 3 A 45°, 2 TROUS Ø6.5 LAMES Ø11, 2 TROUS Ø6 H7, 3 TROUS Ø6 +0.012 H7 DEBOUCHANTS, and AVEC CH. 0.5 A 45° SUR CETTE FACE. A note (1.714) is highlighted in yellow.
- Section E:** Shows a side view with a note (2.0470) highlighting a dimension of 052 +0.3 and a note (2.1650) highlighting a dimension of 055.
- Section F:** Shows a side view with a note (2.8740) highlighting a dimension of 073.
- Section G:** Shows a side view with a note (2.8740) highlighting a dimension of 073.
- Section H:** Shows a side view with a note (2.8740) highlighting a dimension of 073.

Material and Surface Finishes:

- Section A:** Protection: BRUSSAGE TYPE PENTRATE, Charnfres non cotés: 1 A 45°.
- Section D:** Protection: BRUSSAGE TYPE PENTRATE, Charnfres non cotés: 1 A 45°.
- Section E:** Protection: BRUSSAGE TYPE PENTRATE, Charnfres non cotés: 1 A 45°.
- Section F:** Protection: BRUSSAGE TYPE PENTRATE, Charnfres non cotés: 1 A 45°.
- Section G:** Protection: BRUSSAGE TYPE PENTRATE, Charnfres non cotés: 1 A 45°.
- Section H:** Protection: BRUSSAGE TYPE PENTRATE, Charnfres non cotés: 1 A 45°.

Part Numbering and Material:

- Section A:** Qty 1, 4140 011, 28-34-00, 25CD4, 900 - 1050Mpa, 800 C5 525 05 A.
- Section D:** Qty 3, 4140 28-34-00, 25CD4, 900 - 1050Mpa, 800 C5 525 17 A.
- Section E:** Qty 3, 4140 28-34-00, 25CD4, 900 - 1050Mpa, 800 C5 525 16 A.
- Section F:** Qty 3, 6061, 2017A, 25CD4, 900 - 1050Mpa, 800 C5 525 15 A.

Notes:

- Handwritten notes in yellow highlight specific dimensions and features across the drawing.
- Part numbers and material codes are handwritten in yellow for emphasis.